

ABSTRACT

An axial angle disk, formed in one piece, has a radial segment to which an axially bent part is connected that is provided at at least one point on a periphery thereof with a holding projection that protrudes radially. The holding projection (2.2.1, 5.2.1, 8.2.1, 8.3.1) is formed with by stamping such that an uninterrupted material connection is realized between the bent part (2.2, 5.2, 8.2, 8.3) and the holding projection (2.2.1, 5.2.1, 8.2.1, 8.3.1). The projection height, extending in the radial direction, has maximum magnitude s of $2/3$ of the wall thickness b of the axially bent part (2.2, 5.2, 8.2, 8.3).